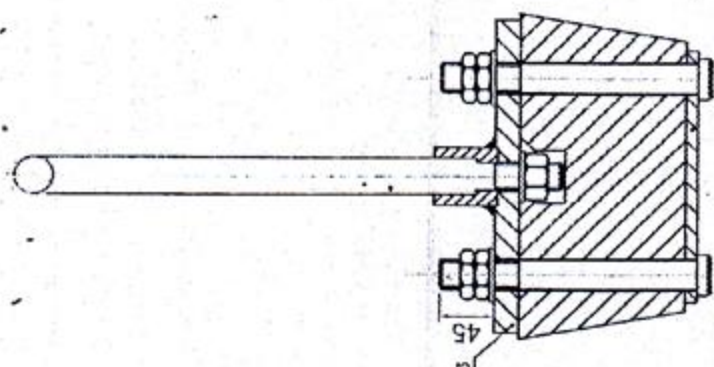
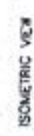




500-1111



(Handwritten notes in Urdu)

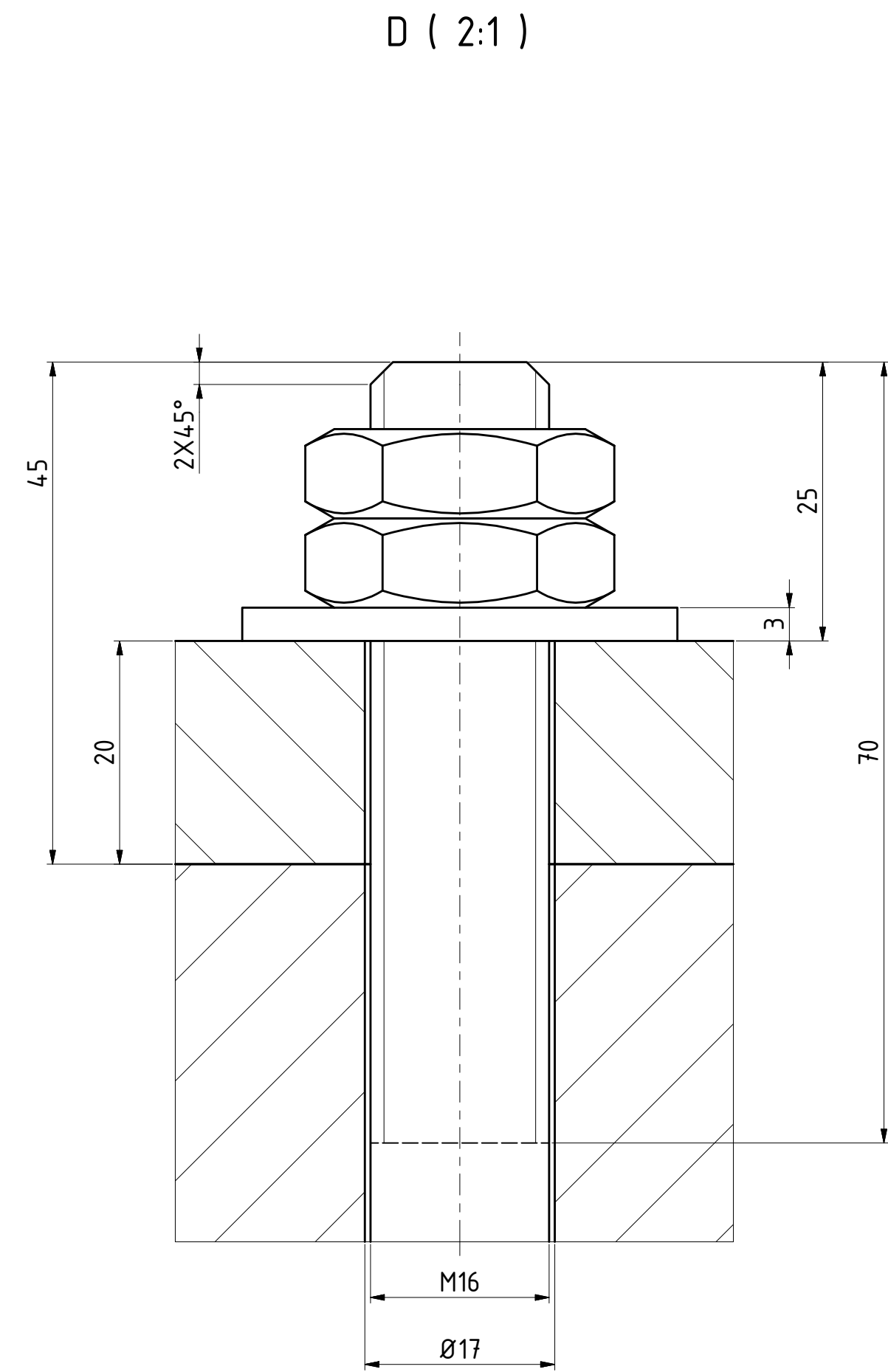
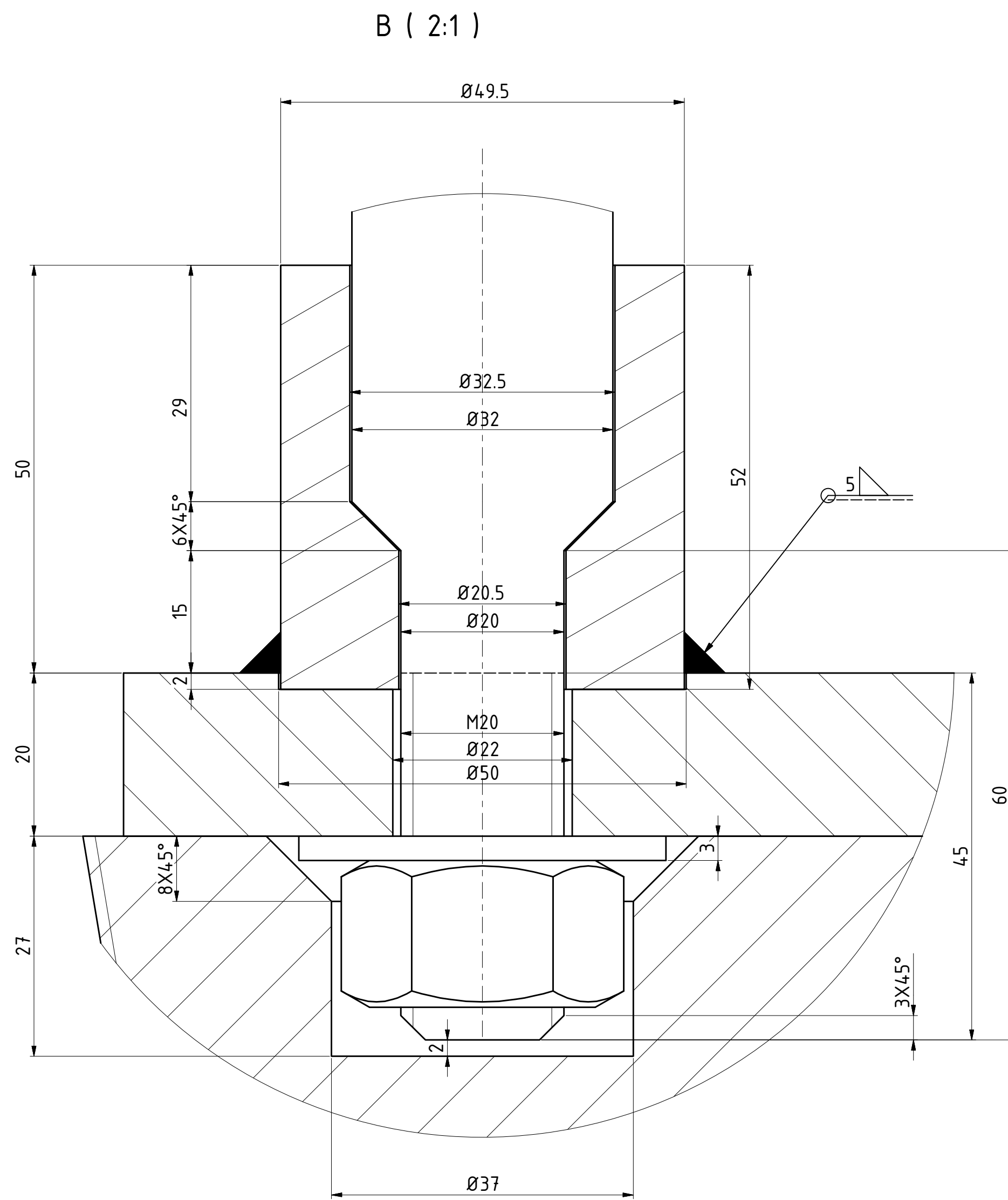
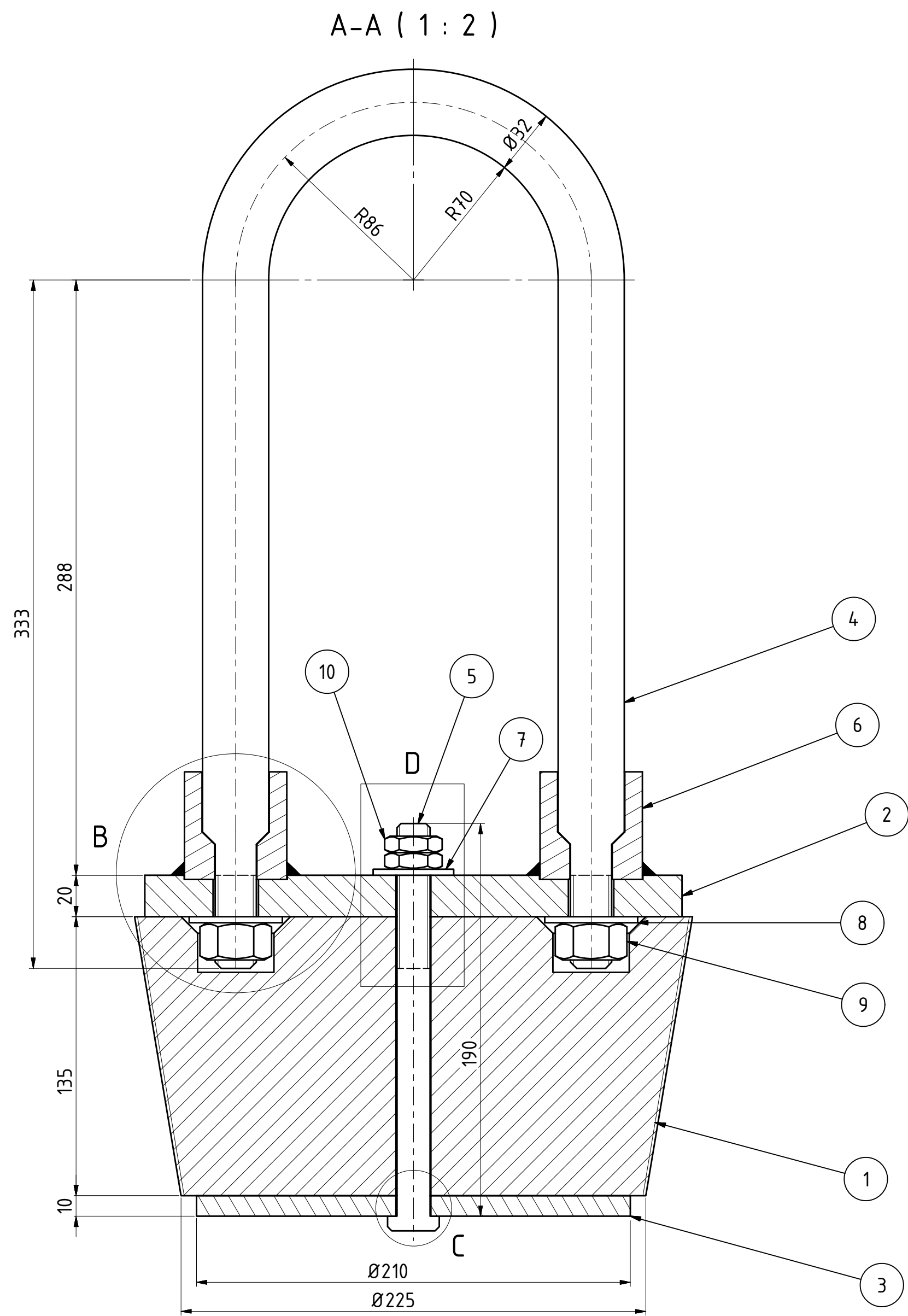
POS.	DESCRIPTION	QTY.	MATERIAL	Unit Price	Total Price
10	SPRING WASHER M24	2	STD	-	-
9	NUT M24	2	8.8	-	-
8	SPRING WASHER M24	3	STD	-	-
7	NUT M24	1	8.8	-	-
6	BOLT M24xL=210	3	42CM4	-	-
5	Bushing	2	STD	-	-
4	PLATE 420X10	1	STD	2.7	2.7
3	PLATE 426X20	1	STD	8.3	8.3
2	WAGGLE AND 420, L=160	1	STD	6	6
1	GRAPHITE NIPPLE	1	STD	-	-

M.S.C.
T.E.I.
I.S.C.

LIFTING RIG FOR HALF NIPPLE 500mm

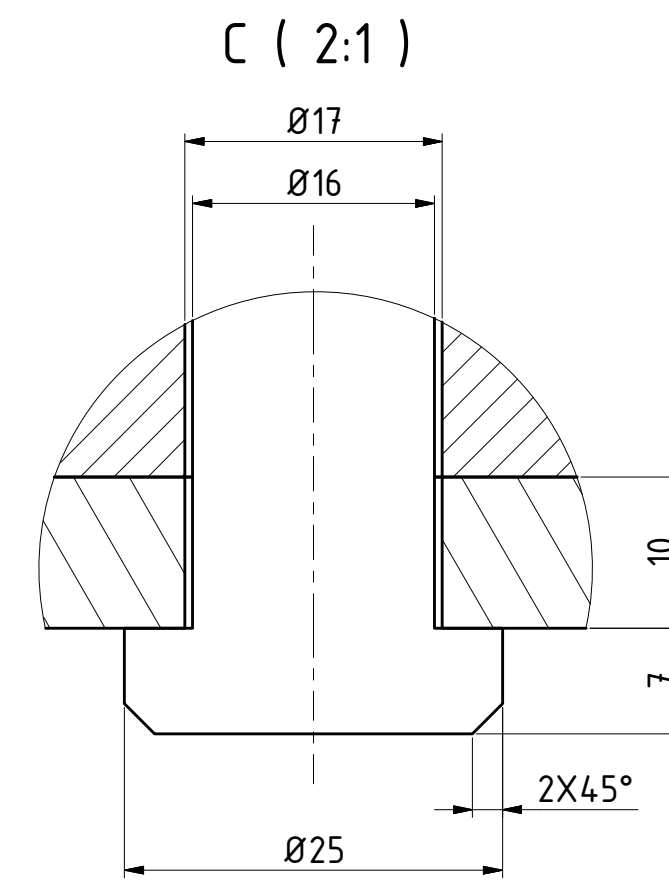
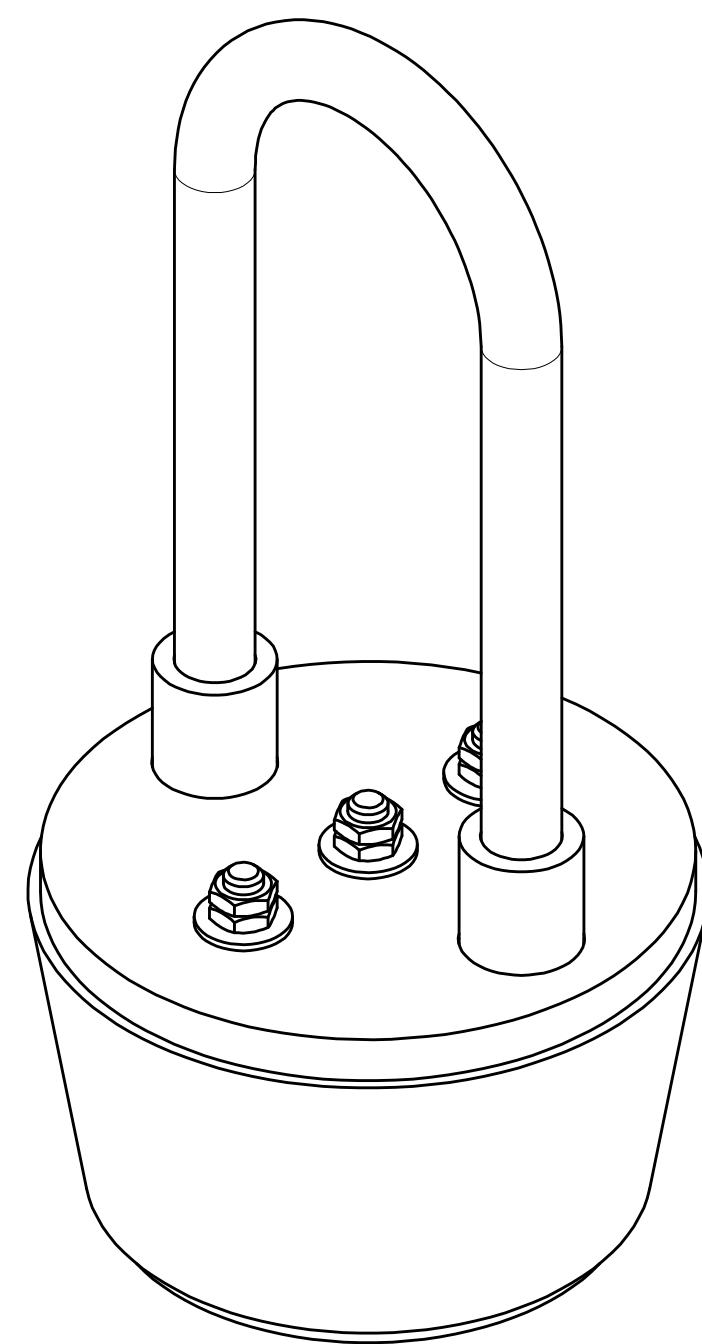
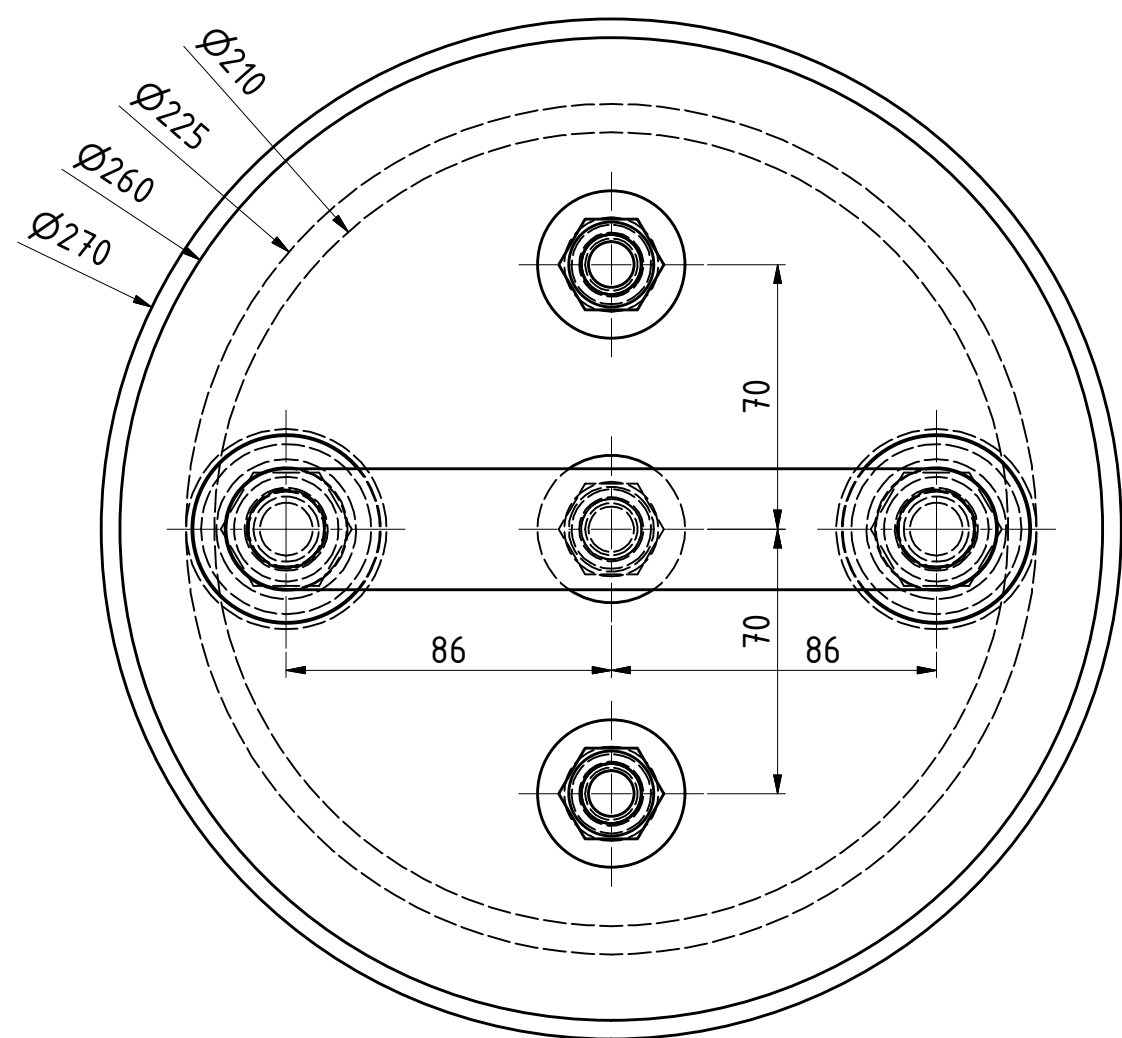
[illegible]

DETAIL DWGS 8907017CAG016~22



Note 1: Part No.4 must be bent in the hot condition.

Note 2: Stress relieving is needed after the parts No.2 and 6 are welded.



10	6	NUT M16	8
9	2	NUT M20	8
8	2	SPRING WASHER M20	BY STANDARD
7	3	SPRING WASHER M16	BY STANDARD
6	2	BUSHING	S355J2G3 OR CK30
5	3	BOLT M16 L=190	42CRM04
4	1	ROD L=936	S355J2G3 OR CK30
3	1	PLATE THIC=10	S355J2G3 OR CK30
2	1	PLATE THIC=20	S355J2G3 OR CK30
1	1	GRAPHITE NIPPLE	BY STANDARD
ITEM	QTY	DESCRIPTION	MATERIAL

PARTS LIST

Q&P	م.س.ع	شرکت فولاد مبارکه
EHYASANAT	Project Title:	PU07
Engineering Corporation		modified half nipple 500mm
AUTOMATION & POWER		

Drawing Title: lifting rig for half nipple 500mm

for approval

Reference Drawing	Designed by	Signature	Date	Scale	Size	Client Drawing No.	Sheet	Rev.
	Noori		92/12/20	AS SHOW	A1	8A0717DA0002		0
	Drawed by	Noori	92/12/20					
	Checked by	Jamshidi	92/12/20					
	Approved by	Jamshidi	92/12/20					

Cont , D ON.